

# Assembling guide

## 010-020



# Essential and supplied tools



# Adjusting and locking down the folding system



# Assembling the stand



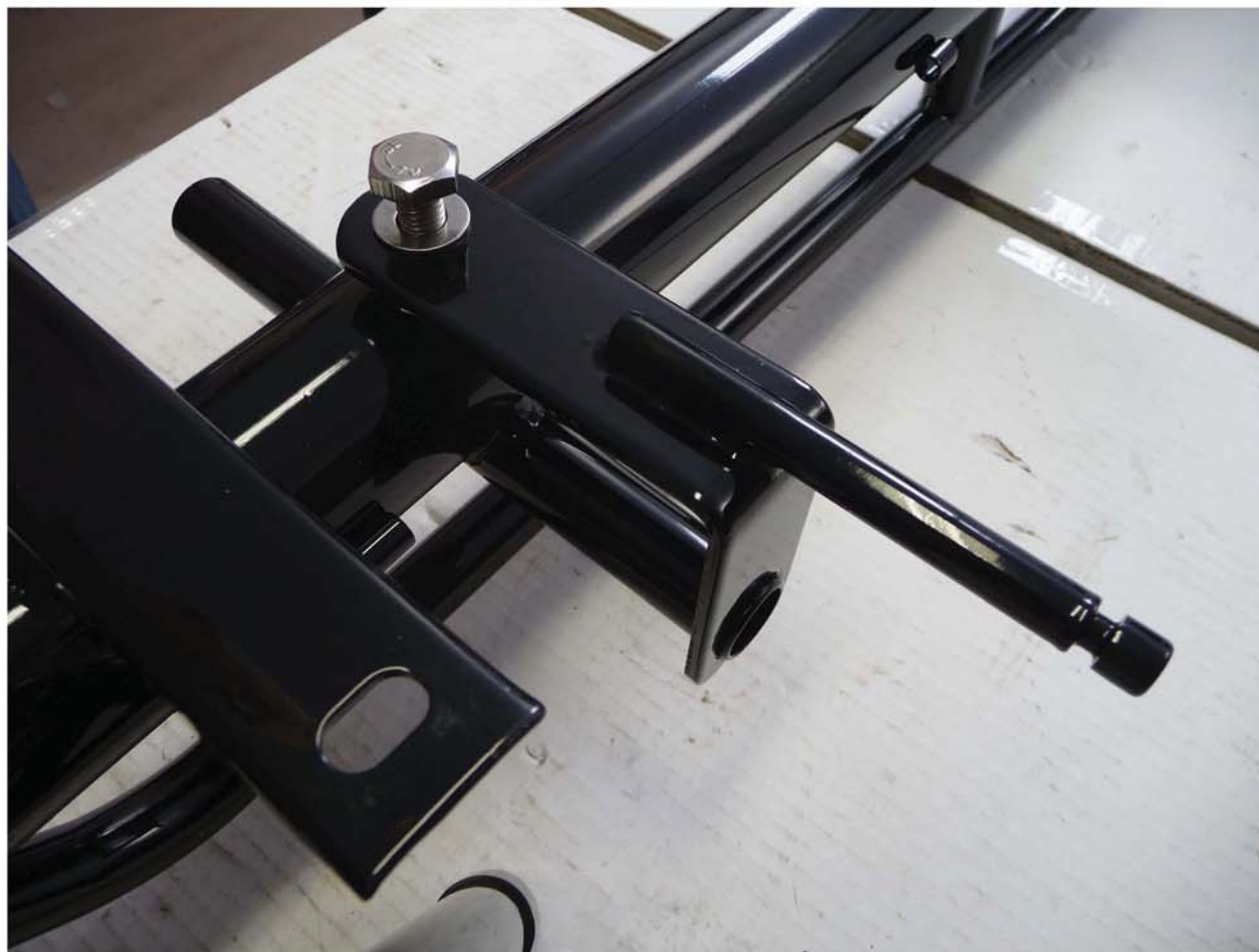
**bevestigingsmateriaal**

# Requirements





# Assembling the bracket



# Securing



Place stand





# Lubricate the axle



# Axle through frame and stand



Place rivets on axle



# Assemble cotter pin



Place inset for stand





# Pull inset on stand



# Assembling stand complete



# Assembling the steering column tube



# Assembling outer steering column tube



# Secure outer column tube

- Don't lock the muck's until the wooden barge is placed





# Placing the bearing tubes

- Use the left bearing on the bottom of the steering tube
- Use the right bearing on top of the steering tube



# Placing bearings

- Place the bearing ring as shown on this photo



Place the large bearing tube



# Placing the inner tube

- Level the frame and slide the inner tube in the outer tube.



# Placing upper ring

- Place the smaller bearing tube on top of the outer tube.





# Place the bearing ring

- place the smaller bearing ring on top of the outer tube.



# Placing the bearing lock ring



# Placing of the shielding muck and spacer ring



# Placing the steer



Lubricate the steer very much





Tighten the steer a bit



# Lead the gear cable

- bring the gear cables through the rails to the rear side of the frame.



# Cable rails



# Placing the brake cable



# Placing the brake cable in the handgrip





# Put the braking cables through the rails





# Assembling the front fork



# Placing ball bearing ring



# Placing of the front fork in the frame



# Placing other parts



# Place ring, end plug and tube hood





# Requirements front brake





assembling in the right direction



# Placing front mudguard



# Sequel from assembling the mudguard



# Assembling front wheel





# Sequel from assembling the front wheel



# Secure the front wheel and bracket





# Assembling the cable and adjusting the brakes



# Secure the inset and end plug



# Placing reflector and securing





# Requirements for assembling the steering bars



# Ball joints





Place ball joints in the bars



Provide steering bars with ball joints



# Assembling ball joints



# Assembling front and rear side



Adjust the bolts so that the bars,  
fork and steering tube are standing  
parallel





# Assembling the chain guard and crankshaft



Remove for assembling, slide chain guard over the cable and frame tube assembling the crankshaft, crankshaft, secure anti-clockwise with the supplied wrench  
secure anti-clockwise and other side clockwise



Supplied wrench, place screws on the rear side, secure screws, assemble other part of the crankshaft

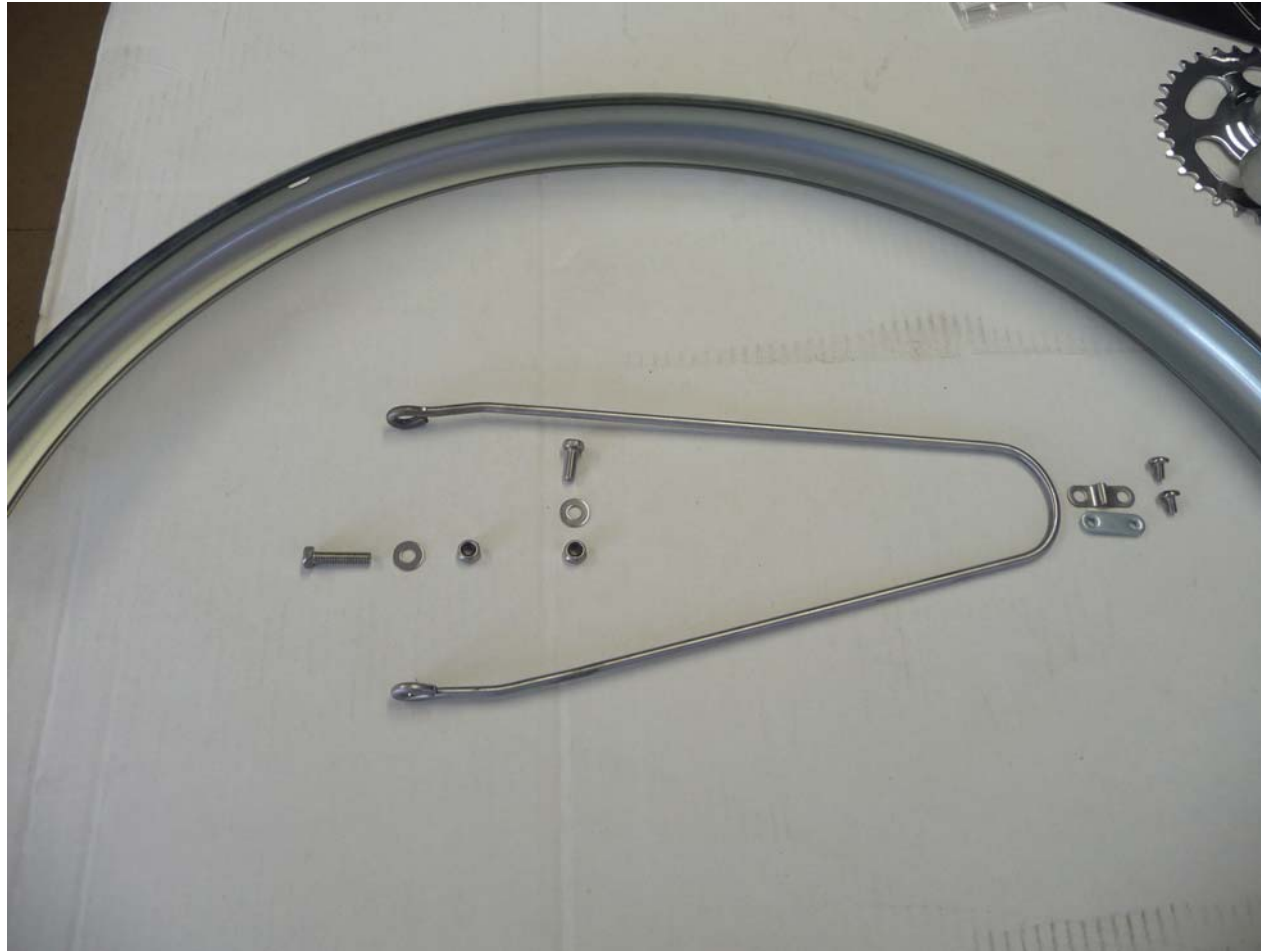


# Assembling the lock



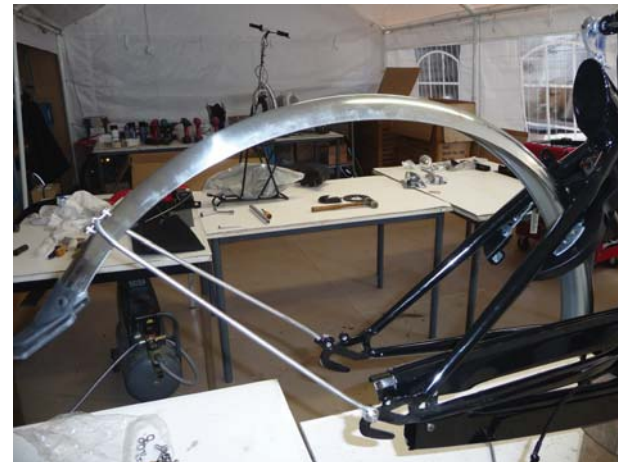


# Assembling the rear mudguard





# Sequel from assembling the rear mudguard



# Assembling cranks



Assembling chain, piece of iron wire, wire in chain guard, hook chain and pull through the chain guard, spin the chain with chain wheel, hook wire and pull back.

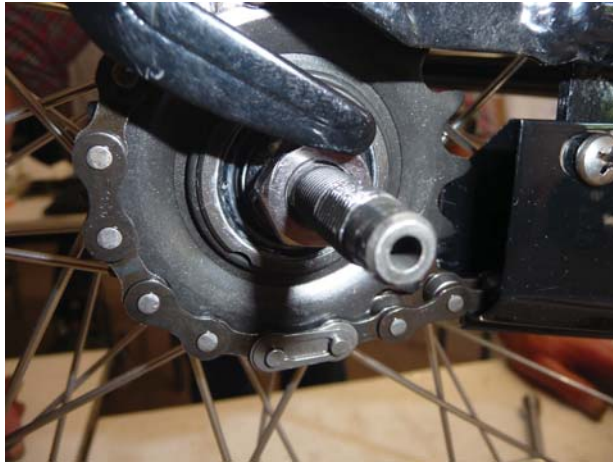




# Strap the chain on the rear side, secured chain



# Assembling of the rear wheel





# Sequel of assembling the rear wheel



# Assembling the gears (nexus)



Adjust the gears, put the gears in the second stand, and place the yellow spot between the two stripes, adjust the bolt to place the yellow spot between the stripes



# Assembling the exterior luggage rack





# Assembling





Assembling the pedals, place the pedal with the L on the left side and the R on the right side of the bike, placing pedals R L, lubricate the wire



plaats de trapper met de  
L aan de linkerkant en de  
R aan de rechterkant  
van de  
fiets



**plaatsen trappers**

**R**

**L**



**draad invetten**

# Assembling the web carrier strap and the dress guard



Assembling the saddle and the headlight,  
assembling saddle, placing saddle, headlight and  
brackets, assembling headlight



Assembling wooden barge 010-020

**montage  
houten bak  
010-020**

Assembling, begin with the rear panel, watch for the skew side, inside barge, angle iron with less than 90 degrees, side look angle iron





Assembling, assemble both angle irons, placing side of the barge, assemble both sides, secure the bolts and mucks by hand



Assembling, angle iron front side with more than 90 degrees, inside barge 020 front side, secure the bolts and mucks by hand, watch for the skew side.



Sequel of assembling, turn barge upside down, place some nails on the corners through the bottom in the sideboards, screws for the bottom, place all screws on the sole plate, be careful with bursting of the sideboards



Bottom seat slats, watch for the skew side, place back board, and seat, assemble seatbelt, secure the boards with the delivered screws, assemble all of the seatbelts





Sequel of assembling, after the securing of all screws, tighten all of the bolts and mucks, placing barge on bike



Sequel of assembling, secure the barge with 4 bolts and locknuts, secure the barge to the steering tube



On three places of the barge, place the screws with winged nuts



Assembling finished, ready



**klaar**



# The result



# Wire rod for the rain cover



rain cover in place

